MEM05 METALS AND ENGINEERING TRAINING PACKAGE

Version 11.1

WA NOMINAL HOURS GUIDE

Western Australian Department of Training and Workforce Development

Updated July 2015

Introduction

This WA Nominal Hours Guide has been generated to enable the stakeholders in the metals and engineering industry in Western Australia to participate in the managed implementation of **Version 11** the National MEM05 Metals and Engineering Training Package.

This Guide is designed to aid Registered Training Organisations (RTOs) to convert from existing Training Package qualifications to new Training Package qualifications within the scope of their training delivery.

The Guide should be read in conjunction with the **endorsed components** of the Training Package

Version 11.1 of the MEM05 Metals and Engineering Training Package was released on Training.Gov.Au (TGA) on the 5 June 2014.

Version 11 of the MEM05 Metals and Engineering Training Package was released on Training.Gov.Au (TGA) on the **15 December 2013.**

Transition Arrangements

Registered Training Organisations (RTOs) are required to deliver Training Package qualifications within 12 months of the release date of the Training Package on to Training.gov.au (TGA).

Students currently enrolled in an existing version of the Training Package qualification should be permitted to complete the program they enrolled in initially, unless the move to the related qualification from a Training Package can be made without disadvantage to a student.

Nominal Hours

The Commonwealth Department of Employment, Education and Workplace Relations' definition of nominal hours states:

"The value assigned to a structured program of study that nominally represents the anticipated hours of supervised learning and/or training deemed necessary to conduct training/learning and assessment activities associated with the program of study" Source: National Quality Council Training Package Glossary Version V2.1 17/03/2010

http://www.deewr.gov.au/Skills/Overview/Policy/TPDH/Downloads/Documents/TrainingPackGlossary.pdf

Nominal hours are identified for each Training Package qualification. Total nominal hours may vary within a qualification depending on the units of competency

In Western Australia, nominal hours are used as a mechanism for funding allocation.

Contact Details

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Licensing Requirements

Specific licenses may be required in some jobs. The local regulations should be checked for details. The industry is generally subject to a range of regulatory control.

These vary with the nature of the work and to some extent on its location as most regulations are State based and some are enforced by local government. This Training Package allows for these differences without mandating them to specific units of competency which would not be appropriate.

Selected units of competency and qualifications in this Training Package have been designed to satisfy or partly satisfy the licensing requirements of various industry sectors.

This Metal and Engineering Training Package publication provides advisory information based on discussions with representatives of industry and regulators. All possible care has been taken in the preparation of this material, however, persons should not rely solely on this publication on matters involving industry specific current or proposed licensing requirements or arrangements.

	D/	
High Risk Licensing Unit TLILIC2001A Licence to operate a forklift truck	Pts 0	 Packaging Information This unit has been allocated no points and imported as an elective to: MEM20205 Certificate II in Engineering – Production Technology MEM20305 Certificate II in Boating Services MEM30905 Certificate III in Boating Services MEM30105 Certificate III in Engineering – Production Systems MM40105 Certificate IV in Engineering MEM50105 Diploma of Engineering – Advanced Trade The unit is also included in the list of Certificate III trade specialisation units.
TLILIC2002A Licence to operate an order picking forklift truck	0	 This unit has been allocated no points and imported as an elective to: MEM20205 Certificate II in Engineering – Production Technology MEM30105 Certificate III in Engineering – Production Systems
TLILIC3003A Licence to operate a bridge and gantry crane	0	 A new MEM unit has been developed and allocated 4 points to provide MEM required work outcomes for use in conjunction with the licensing unit – MEM11023A Operate a bridge and gantry crane. TLILIC3003A has been imported and allocated no points. MEM11023A and TLILIC3003A have been included as electives in: MEM20205 Certificate II in Engineering – Production Technology MEM30105 Certificate III in Engineering – Production Systems
TLILIC0012A Licence to operate a vehicle loading crane (capacity 10 metre tonnes and above)	1	 Unit has been allocated 1 point and imported as an elective to the following qualifications: MEM20205 Certificate II in Engineering – Production Technology MEM20305 Certificate II in Boating Services MEM30905 Certificate III in Boating Services MEM30105 Certificate III in Engineering – Production Systems MEM40105 Certificate IV in Engineering MEM50105 Diploma of Engineering – Advanced Trade

Packaging of High Risk Licensing Units

High Risk Licensing Unit	Pts	Packaging Information
High Kisk Licensing Onit	FIS	The unit has also been included in the list of
		Certificate III trade specialisation units.
CPCCLDG3001A - Licence to perform dogging	0	 This unit has been allocated no points and imported as an elective to: MEM20205 Certificate II in Engineering – Production Technology
		 MEM30105 Certificate III in Engineering – Production Systems
CPCCLRG3001A - Licence to perform rigging basic level	0	A new MEM unit has been developed and allocated 4 points to provide MEM required work outcomes for use in conjunction with the licensing unit – MEM11024A Undertake basic rigging.
		 CPCCLRG3001A has been imported and allocated no points. MEM11024A and CPCCLRG3001A have been included as electives in: MEM20205 Certificate II in Engineering – Production Technology MEM30105 Certificate III in Engineering – Production Systems
CPCCLSF2001A - Licence to erect, alter and dismantle scaffolding basic level	0	 This unit has been allocated no points and imported as an elective to: MEM20205 Certificate II in Engineering – Production Technology MEM30105 Certificate III in Engineering – Production Systems
CPCCLSF3001A - Licence to erect, alter and dismantle scaffolding intermediate level	0	 This unit has been allocated no points and imported as an elective to: MEM20205 Certificate II in Engineering – Production Technology MEM30105 Certificate III in Engineering – Production Systems
TLILIC3006A Licence to operate a non- slewing mobile crane (greater than 3 tonnes capacity)	0	A new MEM unit has been developed and allocated 4 points to provide MEM required work outcomes for use in conjunction with the licensing unit – MEM11025A Operate a non-slewing mobile crane of greater than 3 tonnes capacity.
		 TLILIC3006A has been imported and allocated no points. MEM11025A and TLILIC3006A have been included as electives in: MEM20205 Certificate II in Engineering – Production Technology MEM30105 Certificate III in Engineering – Production System

Version Modification History

The version details of this endorsed Training Package are in the table below. The latest information is at the top of the table.

Version	TGA Release Date		Modification H	listory	
11.1	5 June 2014	 ISC Upgrade Data correction to replace missing text in MEM234001A. Correction of typographical error in MEM50212. Refer to summary mapping for details. 			
11	15 December 2014	Addition of • one (1) new • MEM20 • seven (7) ne • MEMPE • MEMPE • MEMPE • MEMPE • MEMPE • MEMPE • MEMPE	qualification 413 Certificate II in Engineering w pathways units of competent 001A Use engineering worksho 002A Use electric welding mac 003A Use oxy-acetylene and s 004A Use fabrication equipmer 005A Develop a career plan for 1stry 006A Undertake a basic engine 007A Pull apart and re-assemb	cy. op machines chines oldering equipmen nt r the engineering a eering project	nd manufacturing
		ISC correction to Release 2 -	o MEM60112 Code correction in Avionic strea	am to updated unit	MEM23086A
10.1	15 September 2013	ISC Upgrade ISC correction of TGA error - Release 2 of MEM07004B, replacing release 1 (refer to version 9 history within the Training Package) Imported elective units of competency updated to current versions.			
		MEM05v10	MEM05v10.1	Qualifications affected	Comment
		AURV225908A	AURVTN2002 Carry out panel repairs	MEM30105 MEM40105 MEM50105	No change in outcomes
		BSBPMG510A	BSBPMG522A Undertake project work	MEM50311 MEM60211	No change in outcomes
		BSBSMB405A	BSBSMB405B Monitor and manage small business operations	MEM40311 MEM50311 MEM60211	No change in outcomes
		SIRXSLS001A	SIRXSL201 Sell products and services	MEM50311 MEM60211	No change in outcomes
		UEPMNT419A	UEPMNT419B Perform civil drafting	MEM40412 MEM50212	No change in outcomes
10	27 August 2013	Addition of Skill MEMSS000 ISC upgrades ISC correction ISC code contents 	new elective units of competer	evel 2 NDT practition	oner 05006C Perform

Version	TGA Release Date	Modification History
		 Change to numbering of Appendices with the reintroduction of MEM05 Units, prerequisites, points and weighting. Appendix 1: MEM05 Units, prerequisites, points and weighting. Appendix 2: Trade Specialisation units
9	20 December 2012	 Appendix 3: Imported units of competency and points and weighting Endorsed changes: 74 new MEM units of competency 32 existing MEM units replaced/not carried forward Three updated qualifications with inclusion of additional elective streams: MEM50212 Diploma of Engineering – Technical MEM60112 Advanced Diploma of Engineering MEM80112 Vocational Graduate Diploma of Engineering Refer to summary mapping for details.
		 ISC upgrades: 1. MSA Competitive Manufacturing elective units replaced with Competitive Systems and Practices units 2. Additional prerequisite pathway for MEM07004B 3. Five (5) updated qualifications with additional/replaced elective units 4. Three (3) updated qualifications with unit title correction 5. Various typographical errors corrected 6. Appendix 3 re-numbered to 2 7. Appendices removed: Appendix 2: MEM05 units, prerequisites, points and weighting (available on the MSA website Training Package information page: http://www.mskills.com.au/Info.aspx?TAG=MSA.Info.CIP) Appendix 4: Revised MEM unit codes 2006 Appendix 5: MEM05 qualifications mapping to MEM98 Appendix 6: Units of competency mapping to MEM98
8.1	29 August 2012	ISC Upgrade Prerequisite correction in MEM3009A – outcome remains equivalent. Refer to unit for details.
8	25 June 2012	 Endorsed changes One (1) new qualification MEM40412 Certificate IV in Engineering Drafting Twenty five (25) new units of competency Four (4) existing MEM units not carried forward Refer to Summary Mapping for details. ISC upgrades Five (5) qualifications updated to include new CAD units of competency MEM30505 Certificate III in Engineering – Technical MEM50211 Diploma of Engineering – Technical MEM60111 Advanced Diploma of Engineering MEM60211 Advanced Diploma of Jewellery and Object Design Inclusion of additional fourteen (14) imported units Imported unit codes updated (MEA) Refer to Summary Mapping for details.
7	30 March 2012	 Addition of: One (1) new qualification MEM31112 Certificate III in Engineering (Composites Trade) Twenty one (21) new units of competency ISC upgrades The new units have also been included as electives in existing MEM qualifications. Refer to Summary Mapping for details.

Version	TGA Release Date	Modification History
		 ISC corrections Qualification reloaded (corrected for version 6 but not appearing on TGA): MEM50105 – correction to packaging advice for holders of a Certificate IV Errors corrected re dual band status and formatting made consistent for the following units: MEM05026C, MEM05042B, MEM05043B, MEM05044B, MEM05045B, MEM05046B, MEM05053A, MEM05054A, MEM06009A, MEM07016C, MEM07018C, MEM07019C, MEM07020C, MEM07022C, MEM12003B, MEM12004B, MEM13010A, MEM15022B, MEM17001B, MEM17002B, MEM18010C, MEM18011C, MEM18019B, MEM18021B, MEM18022B, MEM18049C, MEM18050C, MEM18054B, MEM18056B, MEM18062B, MEM18065B, MEM18066B, MEM18067B, MEM18091B, MEM18092B, MEM19018B, MEM20008A, MEM20011A, MEM20012A, MEM20013A, MEM24002B, MEM24004B, MEM24006B, MEM24008B, MEM24010B, MEM24012C
6	21 December 2011	 Two (2) new qualifications MEM40311 Certificate IV in Advanced Jewellery Manufacture MEM80111 Vocational Graduate Diploma of Engineering Forty six (6) new units of competency Thirty two (32) new imported units of competency. ISC upgrades: Unit codes corrected in Group D in MEM50311
		 Band A and 4 points allocated to MEM19038A for use in Certificate IV Qualifications: MEM10205 Certificate I in Boating Services The following units missing from the electives have been reinstated: MEM50007B MEM50008B MEM50009B MSAENV272B MEM50105 Diploma of Engineering - Advanced Trade Correction to packaging advice for holders of a Certificate IV
5	27 September 2011	 Endorsed changes: Two new qualifications: MEM50311 Diploma of Jewellery and Object Design MEM60211 Advanced Diploma of Jewellery and Object Design New and additional units of competency: 21 new MEM units 46 additional imported units Refer to summary mapping for details in the Training Package ISC upgrade to one unit
4	June 2011	 MEM05006C Perform brazing and/or silver soldering (descriptor and range clarified to include braze welding) Additional components: 17 new aeronautical and avionic units of competency and 14 additional units of competency imported from MEA07 for inclusion in the following revised MEM qualifications: MEM50211 Diploma of Engineering - Technical MEM60111 Advanced Diploma of Engineering
		three new MEM high risk units of competency and nine imported high risk

Version	TGA Release Date	Modification History
		licensing units for inclusion as electives in existing MEM qualifications (refer to mapping for details of packaging and qualifications affected)
		• one new unit of competency for the fuel system installation and service sector, for inclusion as an elective in existing MEM qualifications
		MEM unit version codes corrected in MEM40105 Refer to Summary Mapping for details of changes to qualifications.
3	March 2011	The following endorsed components have been included in MEM05v3: • one new qualification - MEM31010 Certificate III in Watch and Clock
		 Service and Repair 23 new specialist watch and clock service and repair units of competency.
		The new units will also be available as electives in MEM20205, MEM40105 and MEM50105, and have been included in the Certificate III Trade Specialisation unit list.
		 ISC Updates All qualifications adjusted to comply with flexibility and sustainability requirements (refer to Mapping for details). Competitive Manufacturing and PMB imported units updated. Additional imported units - MSAENV272B, 472B and 672B.
2.2	30 June	Minor errors corrected in units and Volume 1 (refer History for details). ISC updates
	2010	Qualifications adjusted to comply with flexibility rules: MEM10105 MEM20105 MEM20205 MEM50205 MEM60105
0.4	hur - 0040	Refer to History for details within the Training Package
2.1	June 2010	PDF reloaded to NTIS with the following corrections: MEM30205 – qualifications notes corrected. No change to the packaging rules. Revised unit listed incorrectly as <i>MEM07008D Perform milling operations</i> – changed to MEM07007C Perform milling operations
2	December	Summary of Changes
	2009	 Four new metallurgy units of competency and one new imported unit added to elective bank in MEM40105. ISC upgrades to 18 existing units Expanded descriptors for five qualifications (MEM30205, MEM30305, MEM30405, MEM40105 and MEM50105). Refer to History in the Training Package No Purchasing Guide required for version 2
1.02	September 2007	Category 1 changes A range of minor corrections made including typographical errors, omissions and clarifications.
		Air conditioning and Refrigeration units of competency
		To meet new licensing requirements for installers of split air conditioning systems and domestic air conditioning and refrigeration systems, one existing unit has been modified and two new units included in the elective banks of MEM05:

Version	TGA Release Date	Modification History
		Modified unit: <i>MEM10013A Install split air conditioning systems and associated pipe work</i> to include aspects of evacuation, testing and pipe work
		This unit replaces and is not equivalent to <i>MEM10012A Install split air conditioning systems</i> . MEM10012A will be discontinued.
		New units: MEM18084A Commission and decommission split air conditioning systems MEM18085A Install, service and repair domestic air conditioning and refrigeration appliances
		The new and modified units are intended to be available for licensing purposes in MEM20105 Certificate II in Engineering. Due to the flexible and open design of the training package, the units are also available as electives in other qualifications such as those listed below. Discretion should be applied when deciding if the units are suitable for selection within a specific qualification.
		MEM20105 Certificate II in Engineering MEM20205 Certificate II in Engineering – Production Technology MEM30105 Certificate III in Engineering – Production Systems MEM30205 Certificate III in Engineering – Mechanical Trade MEM30305 Certificate III in Engineering – Fabrication Trade MEM30405 Certificate III in Engineering – Electrical/Electronic Trade MEM30705 Certificate III in Marine Craft Construction MEM40105 Certificate IV in Engineering MEM50105 Diploma of Engineering – Advanced Trade
1.01	October 2006	Decimal points in all MEM05 codes replaced with zero to enable loading to NTIS. Refer to schedule below.
1.00	December 2005	Primary release

Qualifications and Nominal Hours

The following table provides a summary of the qualifications and nominal hours in version 11 of the MEM05 Metals and Engineering Training Package

National Code	National Title	Nominal Hours
MEM10105	Certificate I in Engineering	252
MEM10205	Certificate I in Boating Services	145
MEM20105	Certificate II in Engineering	302
MEM20205	Certificate II in Engineering –Production Technology	576
MEM20305	Certificate II in Boating Services	254
MEM20413	Certificate II in Engineering Pathways	340
MEM30105	Certificate III in Engineering – Production Systems	864
MEM30205	Certificate III in Engineering – Mechanical Trade	864
MEM30305	Certificate III in Engineering – Fabrication Trade	864
MEM30405	Certificate III in Engineering – Electrical/Electronic Trade	864
MEM30505	Certificate III in Engineering – Technical	360
MEM30605	Certificate III in Jewellery Manufacture	864
MEM30705	Certificate III in Marine Craft Construction	864
MEM30805	Certificate III in Locksmithing	864
MEM30905	Certificate III in Boating Services	500
MEM31010	Certificate III in Watch and Clock Service and Repair	864
MEM31112	Certificate III in Engineering (Composite Trade)	870
MEM40105	Certificate IV in Engineering	1184
MEM40205	Certificate IV in Boating Services	747
MEM40311	Certificate IV in Advanced Jewellery Manufacture	1194
MEM40412	Certificate IV in Engineering Drafting	620
MEM50105	Diploma of Engineering – Advanced Trade	1573
MEM50212	Diploma of Engineering – Technical	756
MEM50311	Diploma of Jewellery and Object Design	1060
MEM60112	Advanced Diploma of Engineering	1296
MEM60211	Advanced Diploma of Jewellery and Object Design	1520
MEM80112	Graduate Diploma of Engineering	510

Note: the new qualification in version 11 is highlighted in red

Units of Competency, Nominal Hours and Points

The following table provides a summary of the units of competency, nominal hours in version 11 of the MEM05 Metals and Engineering Training Package

Note: the new units in version 11 are highlighted in red
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National Code	National Title	Nominal Hours	Points
MEM03001B	Perform manual production assembly	36	4
MEM03002B	Perform precision assembly	36	4
MEM03003B	Perform sheet and plate assembly	36	4
MEM03004B	Perform electronic/electrical assembly (production)	72	8
MEM03005B	Rework and repair (electrical/electronic production)	72	8
MEM03006B	Set assembly stations	18	2
MEM04001B	Operate melting furnaces	36	4
MEM04002B	Perform gravity die casting	18	2
MEM04003B	Operate pressure die casting machine	36	4
MEM04004B	Prepare and mix sand for metal moulding	36	4
MEM04005C	Produce moulds and cores by hand (jobbing)	144	16
MEM04006B	Operate sand moulding and core making machines	72	8
MEM04007B	Pour molten metal	36	4
MEM04008B	Fettle and trim metal castings/forgings	36	4
MEM04010B	Develop and manufacture wood patterns	180	20
MEM04011B	Produce polymer patterns	72	8
MEM04012B	Assemble plated patterns	72	8
MEM04013B	Develop and manufacture polystyrene patterns	18	2
MEM04014B	Develop and manufacture production patterns	72	8
MEM04015B	Develop and manufacture vacuum forming moulds and associated equipment	54	6
MEM04016C	Develop and manufacture precision models	54	6
MEM04017B	Develop and manufacture gear, conveyor screw and propeller patterns	36	4
MEM04018B	Perform general woodworking machine operations	36	4
MEM04019B	Perform refractory installation and repair	36	4
MEM04020A	Supervise individual ferrous melting and casting operation	40	4
MEM04021A	Supervise individual non ferrous melting and casting operation	40	4
MEM04022A	Examine appropriateness of methoding for mould design	40	4
MEM04023A	Undertake prescribed tests on foundry related materials	40	4
MEM05001B	Perform manual soldering/desoldering – electrical/electronic components	36	4
MEM05002B	Perform high reliability soldering and desoldering	36	4
MEM05003B	Perform soft soldering	36	2
MEM05004C	Perform routine oxy acetylene welding	18	2
MEM05005B	Carry out mechanical cutting	18	2
MEM05006C	Perform brazing and/or silver soldering	18	2
MEM05007C	Perform manual heating and thermal cutting	18	2
MEM05008C	Perform advanced manual thermal cutting, gouging and shaping	18	2
MEM05009C	Perform automated thermal cutting	18	2
MEM05010C	Apply fabrication, forming and shaping techniques	72	8
MEM05011D	Assemble fabricated components	72	8
MEM05012C	Perform routine manual metal arc welding	18	2
MEM05013C	Perform manual production welding	18	2
MEM05014C	Monitor quality of production welding/fabrications	18	2
MEM05015D	Weld using manual metal arc welding process	36	4
MEM05016C	Perform advanced welding using manual metal arc welding process	36	4
MEM05017D	Weld using gas metal arc welding process	36	4
MEM05018C	Perform advanced welding using gas metal arc welding process	36	4
MEM05019D	Weld using gas tungsten arc welding process	36	4

National Code	National Title	Nominal Hours	Points
MEM05020C	Perform advanced welding using gas tungsten arc welding process	36	4
MEM05022C	Perform advanced welding using oxy acetylene welding process	54	6
MEM05023C	Weld using submerged arc welding process	36	4
MEM05024B	Perform welding supervision	108	12
MEM05025C	Perform welding/fabrication inspection	108	12
MEM05026C	Apply welding principles	36	4
MEM05027A	Perform aluminothermic welding	18	2
MEM05036C	Repair/replace/modify fabrications	36	4
MEM05037C	Perform geometric development	54	6
MEM05038B	Perform advanced geometric development – cylindrical/rectangular	18	2
MEM05039B	Perform advanced geometric development – conical	18	2
MEM05040B	Perform advanced geometric development – transitions	36	4
MEM05041B	Weld using powder flame spraying	36	4
MEM05042B	Perform welds to code standards using flux core arc welding process	54	6
	Perform welds to code standards using gas metal arc welding		
MEM05043B	process	54	6
MEM05044B	Perform welds to code standards using gas tungsten arc welding process	54	6
MEM05045B	Perform pipe welds to code standards using manual metal arc welding process	54	6
MEM05046B	Perform welds to code standards using manual metal arc welding process	54	6
MEM05047B	Weld using flux core arc welding process	36	4
MEM05048B	Perform advanced welding using flux core arc welding process	36	4
MEM05049B	Perform routine gas tungsten arc welding	18	2
MEM05050B	Perform routine gas metal arc welding	18	2
MEM05051A	Select welding processes	18	2
MEM05052A	Apply safe welding practices	36	4
MEM05053A	Set and edit computer controlled thermal cutting machines	36	4
	Write basic NC/CNC programs for thermal cutting machines	36	4
MEM05054A MEM06001B	Perform hand forging	36	
	0 0		4
MEM06002B	Perform hammer forging	36	4
MEM06003C	Carry out heat treatment	54	6
MEM06004B	Select heat treatment processes and test finished product	54	6
MEM06005B	Perform drop and upset forging	36	4
MEM06006C	Repair springs	36	4
MEM06007B	Perform basic incidental heat/quenching, tempering and annealing	18	2
MEM06008A	Hammer forge complex shapes	36	4
MEM06009A	Hand forge complex shapes	36	4
MEM07001B	Perform operational maintenance of machines/equipment	18	2
MEM07002B	Perform precision shaping/ lanning/slotting operations	36	4
MEM07003B	Perform machine setting (routine)	36	4
MEM07004B	Perform machine setting (complex)	72	8
MEM07005C	Perform general machining	72	8
MEM07006C	Perform lathe operations	36	4
MEM07007C	Perform milling operations	36	4
MEM07008D	Perform grinding operations	36	4
MEM07009B	Perform precision jig boring operations	36	4
MEM07010B	Perform tool and cutter grinding operations	36	4
MEM07010B	Perform complex milling operations	36	4
MEM07012B	Perform complex grinding operations	36	4
MEM07012B	Perform machining operations using horizontal and/or vertical boring	36	4
MEM07014B	machines Perform electro-discharge (EDM) machining operations	36	4
MEM07015B	Set computer controlled machines/processes	18	2
MEM07016C	Set and edit computer controlled machines/processes	36	4
MEM07018C	Write basic NC/CNC programs	36	4

National Code	National Title	Nominal Hours	Points
MEM07020C	Program multiple spindle and/or multiple axis NC/CNC machining centre	18	2
MEM07021B	Perform complex lathe operations	36	4
MEM07022C	Program CNC wire cut machines	18	2
MEM07023C	Program and set up CNC manufacturing cell	54	
MEM07024B	Operate and monitor machine/process	36	4
MEM07025B	Perform advanced machine/process operation	54	6
MEM07026B	Perform advanced plastic processing	54	6
MEM07027B	Perform advanced press operations	54	6
MEM07028B	Operate computer controlled machines/processes	18	2
MEM07029B	Perform routine sharpening/maintenance of production tools and cutters	36	4
MEM07030C	Perform metal spinning lathe operations (basic)	72	8
MEM07031C	Perform metal spinning lathe operations (complex)	36	4
MEM07032B	Use workshop machines for basic operations	18	2
MEM07033B	Operate and monitor basic boiler	54	6
MEM07034A	Operate and monitor intermediate class boiler	36	4
MEM07039A	Write programs for industrial robots	36	4
MEM07040A	Set multistage integrated processes	54	6
MEM07041A	Perform production machining	70	0
MEM07042A	Undertake corrections and basic maintenance to aluminium extrusion dies and die support systems	36	4
MEM07043A	Identify causes of faulty aluminium extrusions	54	6
MEM07044A	Test a new aluminium extrusion die	36	4
MEM08001B	Perform wire, jig and barrel load/unload work	36	4
MEM08002C	Pre-treat work for subsequent surface coating	36	4
MEM08003C	Perform electroplating operations	54	6
MEM08004B	Finish work using wet, dry and vapour deposition methods	36	4
MEM08005B	Prepare and produce specialised coatings	36	4
MEM08006B	Produce clear and/or coloured and/or sealed anodised films on aluminium	18	2
MEM08007B	Control surface finish production and finished product quality	36	4
MEM08008B	Operate and control surface finishing waste treatment process	27	3
MEM08009C	Make up solutions	18	2
MEM08010B	Manually finish/polish materials	54	6
MEM08011B	Prepare surfaces using solvents and/or mechanical means	18	2
MEM08012B	Prepare surfaces by abrasive blasting (basic)	36	4
MEM08013B	Prepare surfaces by abrasive blasting (advanced)	36	4
MEM08014B	Apply protective coatings (basic)	36	4
MEM08015B	Apply protective coatings (advanced)	36	4
MEM08016B	Control blast coating by-products, materials and emissions	9	1
MEM08018B	Electroplate engineering coatings	54	6
MEM08019B	Electroplate protective finishes	54	6
MEM08020B	Electroplate decorative finishes	54	6
MEM09002B	Interpret technical drawing	36	4
MEM09003B	Prepare basic engineering drawing	72	8
MEM09004B	Perform electrical/electronic detail drafting	72	8
MEM09005B	Perform basic engineering detail drafting	72	8
MEM09006B	Perform advanced engineering detail drafting	36	4
	Perform advanced mechanical detail drafting	36	4
			4
MEM09007B		36	4
MEM09007B MEM09008B	Perform advanced structural detail drafting	36 72	
MEM09007B MEM09008B MEM09009C	Perform advanced structural detail drafting Create 2D drawings using computer aided design system	72	8
MEM09007B MEM09008B MEM09009C MEM09010C	Perform advanced structural detail drafting Create 2D drawings using computer aided design system Create 3D models using computer aided design system	72 36	8 4
MEM09007B MEM09008B MEM09009C MEM09010C MEM09011B	Perform advanced structural detail drafting Create 2D drawings using computer aided design system Create 3D models using computer aided design system Apply basic engineering design concepts	72 36 54	8 4 6
MEM09007B MEM09008B MEM09009C MEM09010C MEM09011B MEM09021B	Perform advanced structural detail drafting Create 2D drawings using computer aided design system Create 3D models using computer aided design system Apply basic engineering design concepts Interpret and produce curved 3-dimensional shapes	72 36 54 36	8 4 6 4
MEM09007B MEM09008B MEM09009C MEM09010C MEM09011B	Perform advanced structural detail drafting Create 2D drawings using computer aided design system Create 3D models using computer aided design system Apply basic engineering design concepts	72 36 54	8 4 6

National Code	National Title	Nominal Hours	Points
MEM09144A	Represent avionic engineering designs	72	0
MEM09153A	Apply computer-aided modelling and data management techniques to aeronautical engineering designs	72	0
MEM09154A	Apply computer-aided modelling and data management techniques to avionic engineering designs	72	0
MEM09155A	Prepare mechanical models for computer-aided engineering (CAE)	40	0
MEM09156A	Prepare mechatronic models for computer-aided engineering (CAE)	40	0
MEM09157A	Perform mechanical engineering design drafting	60	0
MEM09158A	Perform mechatronics engineering design drafting	70	0
MEM09201A	Work effectively in an engineering drafting workplace	20	0
MEM09202A	Produce freehand sketches	40	0
MEM09203A	Measure and sketch site information	40	0
MEM09204A	Produce basic engineering detail drawings	72	0
MEM09205A	Produce electrical schematic drawings	72	0
MEM09206A	Produce drawings for mechanical services	60	0
MEM09207A	Produce drawings for reticulated services	60	0
MEM09208A	Detail fasteners and locking devices in mechanical drawings	40	0
MEM09209A	Detail bearings, seals and other componentry in mechanical drawings	40	0
MEM09210A	Create 3-D solid models using computer-aided design (CAD) system	80	0
MEM09211A	Produce drawings or models for industrial piping	60	0
MEM09212A	Produce detailed drawings of steel to non-steel connections	60	0
MEM09213A	Produce schematic drawings for hydraulic and pneumatic fluid power systems	60	0
MEM09214A	Perform advanced engineering detail drafting	80	0
MEM09215A	Supervise detail drafting projects	40	0
MEM09216A	Interpret and produce curved 3-D shapes and patterns	36	0
MEM09217A	Prepare plans for pipe and duct fabrication	40	0
MEM09218A	Participate in drafting projects for building services	40	0
MEM09219A	Prepare drawings for fabricated sheet metal products	40	0
MEM09220A	Apply surface modelling techniques to 3-D drawings	80	0
MEM09221A	Create 3-D model assemblies using computer-aided design (CAD) system	80	0
MEM09222A	Interpret and maintain or restore original drawings	20	0
MEM10001C	Erect structures	36	4
MEM10002B	Terminate and connect electrical wiring	27	3
MEM10003B	Install and test electrical wiring and circuits up to 1000 volts a.c. and 1500 volts d.c.	88	12
MEM10004B	Enter and change programmable controller operational parameters	18	2
MEM10005B	Commission programmable controller programs	36	4
MEM10006B	Install machine/plant	36	4
MEM10007C	Modify control systems	54	6
MEM10008B	Undertake commissioning procedures for plant and/or equipment	36	4
MEM10009B	Install refrigeration and air conditioning plant and equipment	36	4
MEM10010B	Install pipework and pipework assemblies	36	4
MEM10011B	Terminate and connect specialist cables	27	3
MEM10013A	Install split air conditioning systems and associated pipework	36	6
MEM11001C	Erect/dismantle scaffolding and equipment	36	4
MEM11002C	Erect/dismantle complex scaffolding and equipment	36	4
MEM11003B	Coordinate erection/dismantling of complex scaffolding/equipment	36	4
MEM11004B	Undertake dogging	36	4
MEM11005B	Pick and process order	36	4
MEM11006B	Perform production packaging	18	2
MEM11007B	Administer inventory procedures	36	4
MEM11008B	Package materials (stores and warehouse)	18	2
MEM11009B	Handle/move bulk fluids/gases	36	4
MEM11010B	Operate mobile load shifting equipment	36	4
MEM11011B	Undertake manual handling	18	2

MEM101013B Undertake warehouse incerival process 36 4 MEM1010FB Undertake warehouse inventory system 54 6 MEM11017B Organise and lead stocktakes 18 2 MEM11017B Organise and lead stocktakes 36 4 MEM11017B Organise and maintain warehouse stock receival and/or dispatch system 36 4 MEM11018B Undertake tool store procedures 36 4 MEM1102B Perform advanced operation of load shifting equipment 18 2 MEM1102B Operate a bridge and gantry crane 9 4 MEM1102A Undertake basic rigging 9 4 MEM102A Undertake basic rigging 9 4 MEM102A Undertake basic rigging 9 4 MEM102A Deparate a non-slewing mobile crane of greater than three tonnes 9 4 MEM1202B Perform materialelectronic measurement 18 2 MEM1202B Perform precision mechanical measurement 18 2 MEM1202B Perform precision mechanical measurement 18 2 MEM1202B Perform measurin	National Code	National Title	Nominal Hours	Points
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		Apply maintenance engineering techniques to equipment and		
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MEM15021C Con lice MEM15022B Ver	nduct audits of servicing licensees and public weighbridge		12
MEM15021C lice MEM15022B Ver	nsees	36	
		50	4
MEM15024A Apr	ify reference standards	72	8
=	oly quality procedures	4	0
MEM16001B Giv	e formal presentations and take part in meetings	18	2
MEM16002C Cor	nduct formal interviews and negotiations	36	4
MEM16003B Pro	vide advanced customer service	18	2
MEM16004B Per	form internal/external customer service	18	2
	erate as a team member to conduct manufacturing, engineering or ated activities	18	2
MEM16006A Org	ganise and communicate information	18	2
	rk with others in a manufacturing, engineering or related	4	0
MEM16008A Inte	eract with computing technology	18	2
	search and analyse engineering information	18	2
	ite reports	18	2
	mmunicate with individuals and small groups	18	2
	erpret technical specifications and manuals	36	4
	erate in a self-directed team	18	2
	port technical information	18	2
MEM17001B Ass	sist in development and deliver training in the workplace	18	2
	nduct workplace assessment	18	2
	sist in the provision of on the job training	18	2
	e hand tools	18	2
	e power tools/hand held operations	18	2
	e tools for precision work	36	4
	intain and overhaul mechanical equipment	36	4
	Perform fault diagnosis, installation and removal of bearings		4
	pair and fit engineering components	36 54	6
МЕМ19007В Ма	intain and repair mechanical drives and mechanical transmission semblies	36	4
	ance equipment	18	2
MEM18009B Per	form levelling and alignment of machines and engineering nponents	36	4
	form equipment condition monitoring and recording	36	4
	ut down and isolate machines/equipment	18	2
	form installation and removal of mechanical seals	18	2
	form gland packing	18	2
	nufacture press tools and gauges	72	8

MEM 180156 Maintain tools and dies 36 4 MEM 18017C Modify mechanical systems and equipment 72 8 MEM 18018C Maintain pneumatic systems components 36 4 MEM 18018C Maintain inperumatic systems 36 4 MEM 18028B Maintain inplatule system components 36 4 MEM 18022B Maintain inplatule system operation 72 8 MEM 18022B Maintain inglane cooling systems 18 2 MEM 18022B Service combustion engines 18 2 MEM 18022B Service combustion engines 18 2 MEM 18022B Ture diesel engines 18 2 MEM 18022B Maintain engine tubitystem components 72 8 MEM 18028B Maintain induction systems 36 4 MEM 18028B Maintain induction voltage starting systems 72 8 MEM 18031B Diagnose and rectify low voltage starting systems 36 4 MEM 18032B Perform engine top-end overhaul 72 8 <th>National Code</th> <th>National Title</th> <th>Nominal Hours</th> <th>Points</th>	National Code	National Title	Nominal Hours	Points
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MEM 18018C Maintain pneumatic system components 36 4 MEM 18020B Maintain hydraulic system components 36 4 MEM 18021B Maintain hydraulic system components 36 4 MEM 18021B Maintain hydraulic system controls 72 8 MEM 18021B Maintain induid power controls 72 8 MEM 18022B Maintain induid power controls 72 8 MEM 18022B Maintain induid power controls 72 8 MEM 18022B Complexition engines 18 2 MEM 18022B Tree dissel engine colling systems 36 4 MEM 18022B Maintain engine lubrication systems 72 8 MEM 18032B Maintain induction/exhaust systems 72 8 MEM 18032B Diagnose and recitly low voltage staring systems 72 8 MEM 18032B Diagnose and recitly low voltage staring systems 74 6 MEM 18032B Diagnose and recitly low voltage staring systems 74 6 MEM 18033B Diagnose and recitly low voltage staring				4
MEM 19019B Maintain hydraulic systems 36 4 MEM 19020B Maintain hydraulic systems components 36 4 MEM 19021B Maintain hydraulic systems 36 4 MEM 19022B Maintain hydraulic systems 72 8 MEM 19023B Service combustion engines 18 2 MEM 19024B Maintain engine tub system components 72 8 MEM 19025C Test compression ignition fuel systems 36 4 MEM 19026C Test compression ignition fuel systems 18 2 MEM 19025B Maintain engine tub system components 72 8 MEM 19025B Diagnose and rectify low voltage electrical systems 18 2 MEM 19031B Diagnose and rectify low voltage starting systems 36 4 MEM 190328 Perform engine top-end overhaul 36 4 MEM 190328 Diagnose and rectify torking systems 18 2 MEM 19032B Diagnose and rectify tork types 18 2 MEM 19032B Diagnose and rectify tork types 1	MEM18017C	Modify mechanical systems and equipment		
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MEM18054BFault find, test and calibrate instrumentation systems and equipment728MEM18055BDismantle, replace and assemble engineering components273MEM18056BDiagnose and repair analog equipment and components9010MEM18057BMaintain/service analog/digital electronic equipment546MEM18058CModify electronic equipment364MEM18059BModify electronic systems364MEM18060BMaintain, repair control instrumentation – single and multiple loop control systems728MEM18061BMaintain/calibrate complex control systems728MEM18062BInstall, maintain and calibrate instrumentation sensors, transmitters and final control elements728MEM18063BTerminate signal and data cables364MEM18065BDiagnose and repair digital equipment and components546MEM18065BDiagnose and repair digital equipment and components546	MEM18053B	Modify fluid power control systems	54	6
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MEM18063BTerminate signal and data cables364MEM18064BMaintain instrumentation system components546MEM18065BDiagnose and repair digital equipment and components9010MEM18066BDiagnose and repair microprocessor-based equipment546	MEM18062B	Install, maintain and calibrate instrumentation sensors, transmitters	72	8
MEM18064BMaintain instrumentation system components546MEM18065BDiagnose and repair digital equipment and components9010MEM18066BDiagnose and repair microprocessor-based equipment546	MEM18063B		36	4
MEM18065BDiagnose and repair digital equipment and components9010MEM18066BDiagnose and repair microprocessor-based equipment546				
MEM18066B Diagnose and repair microprocessor-based equipment 54 6				
MEM18067B Tune control loops – multi controller or multi element systems 54 6		Tune control loops – multi controller or multi element systems		

National Code	National Title	Nominal Hours	Points
MEM18069B	Maintain, repair instrumentation process control analysers	54	6
MEM18070C	Modify complex electrical circuits and systems	54	6
MEM18071B	Connect/disconnect fluid conveying system components	18	2
MEM18072B	Manufacture fluid conveying conductor assemblies	36	4
MEM18073A	Perform advanced equipment testing and diagnostics on mobile plant and equipment	72	8
MEM18084A	Commission and decommission split air conditioning systems	36	4
MEM18085A	Install, service and repair domestic air conditioning and refrigeration appliances	55	6
MEM18086B	Test, recover, evacuate and charge refrigeration systems	36	4
MEM18087B	Service and repair domestic and light commercial refrigeration and air conditioning equipment	54	6
MEM18088B	Maintain and repair commercial air conditioning systems and components	36	4
MEM18089B	Maintain and repair central air handling systems	54	6
MEM18090B	Maintain and repair industrial refrigeration systems and components	54	6
MEM18091B	Maintain and repair multi stage, cascade and/or ultra-cold industrial refrigeration systems	36	4
MEM18092B	Maintain and repair commercial and/or industrial refrigeration and/or air conditioning controls	54	6
MEM18093B	Maintain and repair integrated industrial refrigeration and/or large air handling system controls	72	8
MEM18094B	Service and repair commercial refrigeration	54	6
MEM18095A	Maintain and repair cooling towers/evaporative condensers and associated equipment	36	4
MEM18096A	Maintain, repair/replace and adjust refrigerant flow controls and associated equipment	54	6
MEM18097A	Manufacture cavity dies	72	8
MEM18098A	Prepare to perform work associated with fuel system installation and servicing	18	2
MEM19001B	Perform jewellery metal casting	54	6
MEM19002B	Prepare jewellery illustrations	36	4
MEM19003B	Handle gem materials	18	2
MEM19004B	Handle and examine gemstone materials	54	6
MEM19005B	Produce three-dimensional precision items	72	8
MEM19006B	Replace watch batteries	9	1
MEM19007B	Perform gemstone setting	54	6
MEM19008B	Prepare jewellery designs	54	6
MEM19009B	Perform investment procedures for lost wax casting process	9	1
MEM19010B	Produce rubber moulds for lost wax casting process	18	2
MEM19011B	Perform wax injection of moulds for lost wax casting process Produce jewellery wax model	18	2
MEM19012B MEM19013B	Produce jewellery wax model Produce jewellery metal masters	<u>36</u> 36	4
MEM19013B MEM19014B	Perform hand engraving	36	4
MEM19014B MEM19015B	Perform jewellery enamelling	36	4
MEM19015B MEM19016B			
MEM19016B MEM19017B	Construct jewellery components Fabricate jewellery items	<u>36</u> 54	4
MEM19017B MEM19018B	Repair jewellery items	54 54	6
MEM19010B	Fault-find and maintain micro-mechanisms	36	4
MEM19020B	Diagnose and service micro-mechanisms	<u> </u>	6
MEM19021B	Perform precision micro-mechanism diagnosis and servicing	<u> </u>	6
MEM19023A	Apply drawing and rendering techniques to jewellery or object design	36	4
MEM19024A	Use CAD to create and display 3D jewellery and object models	36	4
MEM19025A			4
MEM19026A	Investigate quality and application of jewellery materials	18	2
MEM19027A	Produce life drawings for presenting jewellery and object designs	72	0
MEM19028A	Select materials and new technologies for jewellery and 3D object design applications	18	2
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National Code	National Title	Nominal Hours	Points
MEM19030A	Research and design sustainable objects	54	0
MEM19031A	Produce renderings and technical drawings for jewellery and object design construction	18	2
MEM19032A	Design and implement mechanisms in jewellery items	72	0
MEM19033A	Create silversmithing objects	36	4
MEM19034A	Apply chain manufacture process	18	2
MEM19035A	Plan and apply casting techniques for jewellery and object designs	36	4
MEM19036A	Use specialised techniques to produce jewellery and objects	54	0
MEM19037A	Plan and implement chenier fabrication process	18	2
MEM19038A	Apply traditional techniques to jewellery and 3D object production	54	4
MEM19039A	Plan, conduct and supervise a jewellery and object exhibition	54	0
MEM19040A	Create and manufacture jewellery or object design prototypes for the mass	54	0
MEM19041A	Experiment with jewellery	54	0
MEM19042A	Render images using computer graphics software	36	0
MEM19043A	Oversee jewellery or object design production	72	0
MEM19044A	Repair and restore antique jewellery	36	4
MEM19045A	Set gems in channel style settings	36	4
MEM19046A	Apply grain setting techniques	36	4
MEM19047A	Set gems in claw and bezel style settings	36	4
MEM19048A	Develop and apply complex borders and decorations for hand engraving	36	4
MEM19049A	Develop and apply heraldic designs for hand engraving	18	2
MEM19050A	Hand carve engraving work	36	4
MEM19051A	Construct multiple stone settings	36	4
MEM19052A	Produce complex objects using silversmithing techniques	36	4
MEM19053A	Create complex findings and mechanisms for jewellery items	36	4
MEM19054A	Fabricate platinum jewellery items	36	4
MEM20001A	Produce keys	36	4
MEM20002A	Assemble and test lock mechanisms	54	6
MEM20003A	Install and upgrade locks and hardware	36	4
MEM20004A	Gain entry	36	4
MEM20005A	Install and maintain door control devices/systems	18	2
MEM20006A	Maintain and service mechanical locking devices	54	6
MEM20007A	Plan and prepare a masterkey system	54	4
MEM20008A	Develop and implement a masterkey system	36	6
MEM20009A	Gain entry and reinstate fire and security containers	36	4
MEM20010A	Gain entry and reinstate automotive locking systems	36	4
MEM20011A	Service and repair fire and security containers	54	6
MEM20012A	Service and repair mechanical automotive locking systems	54	4
MEM20013A	Service automotive transponder systems	18	2
MEM20014A	Perform a site security survey	18	2
MEM21001A	Replace watch batteries, capacitors and bands	18	2
MEM21002A	Perform watch movement exchange	18 36	4
MEM21003A MEM21004A	Perform watch case servicing, repair and refurbishment	18	4
MEM21004A MEM21005A	Clean watch and clock components Diagnose faults in quartz watches		2
MEM21005A MEM21006A	Service quartz watches		4
MEM21000A	Service complex quartz watches		4
MEM21007A	Service mechanical watches	36 36	4
MEM21009A	Inspect, diagnose, adjust and repair mechanical watches	36	4
MEM21009A	Service watch power generating systems	18	2
MEM21010A	Service calendar and other dial indication mechanisms for watches		4
MEM210112A	Service and repair mechanical watch oscillating systems		4
MEM21012A	Service, test and adjust watch escapements	36 36	4
MEM21013A	Service mechanical chronograph watches	54	6
	Perform precision watch timing and adjustment	54	6
MEM21015A			n

National Code	National Title	Nominal Hours	Points		
MEM21017A	Service and repair clock timepieces	54	6		
MEM21018A	Service clock escapements and oscillating systems	36	4		
MEM21019A	Service and repair clock striking mechanisms	36	4		
MEM21020A	Service and repair clock chiming mechanisms	54	6		
MEM21021A	Restore clockwork mechanisms	54	6		
MEM21022A	Manufacture watch and clock components	54	6		
MEM21023A	Plan, set up and operate horological workshop or service centre	36	4		
MEM22001A	Perform engineering activities	40	0		
MEM22002A	Manage self in the engineering environment	40	0		
MEM22007A	Manage environmental effects of engineering activities	40	0		
MEM22012A	Coordinate resources for an engineering project or operation	20	0		
MEM22013A	Coordinate engineering projects	40	0		
MEM22014A	Coordinate engineering-related manufacturing operations	40	0		
MEM22015A	Source and estimate engineering materials requirements	20	0		
MEM22017A	Coordinate continuous improvement and technical development	60	0		
MEM22018A	Coordinate sales and promotion of engineering-related products or services	20	0		
MEM23003A	Operate and program computers and/or controllers in engineering situations	40	0		
MEM23004A	Apply technical mathematics	40	0		
MEM23005A	Apply statistics and probability techniques to engineering tasks	35	0		
MEM23006A	Apply fluid and thermodynamics principles in engineering	70	0		
MEM23007A	Apply calculus to engineering tasks	40	0		
MEM23008A	Apply advanced algebra and numerical methods to engineering tasks	100	0		
MEM23041A	Apply basic scientific principles and techniques in mechanical engineering situations	140	0		
MEM23052A	Apply basic electro and control scientific principles and techniques in aeronautical engineering situations	54	0		
MEM23063A	Select and test mechanical engineering materials	20	0		
MEM23064A	Select and test mechatronic engineering materials	20	0		
MEM23073A	Select and apply aeronautical engineering methods, processes and construction techniques	54	0		
MEM23074A	Select and apply avionic engineering methods, processes and construction techniques	54	0		
MEM23084A	Apply scientific principles and techniques in aeronautical engineering situations	54	0		
MEM23086A	Apply scientific principles and techniques in avionic engineering situations	54	0		
MEM23095A	Apply aeronautical systems design principles and techniques in aeronautical engineering situations	54	0		
MEM23096A	Apply avionic system design principles and techniques in avionic engineering situations	54	0		
MEM23097A	Apply automated systems principles and techniques in aeronautical engineering situations	54	0		
MEM23098A	Apply automated systems principles and techniques in avionic engineering situations	54	0		
MEM23109A	Apply engineering mechanic principles	55	0		
MEM23111A	Select electrical equipment and components for engineering applications	35	0		
MEM23112A	Investigate electrical and electronic controllers in engineering applications	35	0		
MEM23113A	Evaluate hydrodynamic systems and system components	55	0		
MEM23114A	Evaluate thermodynamic systems and components	55	0		
MEM23115A	Evaluate fluid power systems	55	0		
MEM23116A	Evaluate programmable logic controller and related control system component applications	55	0		
MEM23117A	Evaluate microcontroller applications	55	0		
MEM23118A	Apply production and service control techniques	70	0		
MEM23119A	Evaluate continuous improvement processes	70	0		

MEM.23120A Select mechanical machine and equipment components 70 0 MEM.23122A Evaluate computer integrated manufacturing systems 40 0 MEM.23122A Evaluate computer integrated manufacturing systems 40 0 MEM.2312AA Evaluate manufacturing processes 40 0 MEM.2312AA Evaluate industrial robotic applications 55 0 MEM.2312AA Evaluate industrial robotic applications 55 0 MEM.2312AA Evaluate industrial robotic applications 55 0 MEM.2312A Evaluate rapid motiviping applications 55 0 MEM.2313AA Evaluate rapid motiviping applications 55 0 MEM.2313AA Evaluate rapid motiviping applications 35 0 MEM.2313AA Evaluate roulding tools and processes 35 0 MEM.2313AA Evaluate roulding tools and processes 35 0 MEM.2313AA Evaluate roulding tools and processes 35 0 MEM.2313AA Evaluate solutional parameters for building HVAC hydronic 35 0 <	National Code	National Title	Nominal Hours	Points
MEM21122A Evaluate computer integrated manufacturing systems 40 0 MEM2123A Evaluate manufacturing processes 40 0 MEM2124A Measure and analyse noise and vibration 55 0 MEM2125A Evaluate maintenance systems 55 0 MEM2125A Evaluate industrial robotic applications 55 0 MEM2312A Evaluate intermal loads in heating, ventilation, air conditioning and refrigeration 70 0 MEM2313A Evaluate rapid prototyping applications 55 0 MEM2313A Evaluate rapid monuloging polications 55 0 MEM2313A Evaluate stampling and forging 35 0 MEM2313A Evaluate stampling and processes 35 0 MEM2313A Evaluate subability of materials for angineering-related applications 35 0 MEM2313A Evaluate subability of materials for angineering-related applications 35 0 MEM2313A Evaluate subability of materials for angineering-related applications 35 0 MEM2313A Devermine operational parameters for building HVAC hy	MEM23120A	Select mechanical machine and equipment components	70	0
MEM21123A Evaluate manufacturing processes 40 0 MEM2124A Measure and analyse noise and vibration 55 0 MEM23125A Evaluate industrial robotic applications 55 0 MEM23125A Evaluate industrial robotic applications 55 0 MEM23126A Evaluate industrial robotic applications 55 0 MEM23130A Evaluate rapid manufacturing processes 55 0 MEM23130A Evaluate rapid manufacturing processes 55 0 MEM2313A Evaluate rapid manufacturing processes 35 0 MEM2313A Evaluate rapid manufacturing processes 35 0 MEM2313A Evaluate rolling tools and processes 35 0 MEM2313A Evaluate suitability of materials for engineering-related applications 35 0 MEM2314A Complete a building thermal performance survey 70 0 0 MEM2314A Apply encipy management principles 70 0 0 MEM2314A Contribute to the design of a commercial refrigeration system 90 <td< td=""><td></td><td>Analyse loads on frames and mechanisms</td><td>70</td><td>0</td></td<>		Analyse loads on frames and mechanisms	70	0
MEM23124A Measure and analyse noise and vibration 55 0 MEM23126A Evaluate industrial robotic applications 55 0 MEM23126A Evaluate industrial robotic applications 55 0 MEM23126A Evaluate industrial robotic applications, air conditioning and refrigeration in refrigeration in gaplications 55 0 MEM23132A Evaluate rapid motolyping applications 55 0 MEM23132A Evaluate rapid motolyping applications 55 0 MEM23132A Evaluate site stamping and forging 35 0 MEM23137A Evaluate site stamping and forging 35 0 MEM23137A Evaluate stamping and forging 35 0 MEM23137A Evaluate statibility of materials for engineering-related applications 35 0 MEM23140A Determine operational parameters for building HVAC hydronic system 35 0 MEM23141A Complete a building thermal performance survey 70 0 0 MEM23143A Apply energy management principles 70 0 0 MEM23144A Co			40	
MERU23125A Evaluate maintenance systems 55 0 MEM23126A Evaluate industrial robotic applications 55 0 MEM23120A Evaluate industrial robotic applications 55 0 MEM23130A Coordinate servicing and fault-finding of HVAC/R control systems 55 0 MEM23132A Evaluate rapid prototyping applications 55 0 MEM2313A Evaluate rapid monufacturing processes 35 0 MEM2313A Evaluate rapid monufacturing processes 35 0 MEM2313A Evaluate subming and forging 35 0 MEM2313A Evaluate subming and forging 35 0 MEM2313A Evaluate subming and parameters for building HVAC hydronic 35 0 MEM2314A Complete a building thermal performance survey 70 0 0 MEM2314A Combine to the design of a commercial refrigeration system 90 0 MEM2314A Combinet to the design of industrial refrigeration system 70 0 MEM2314A Combinet to the design of industrial refrigeration system 70				
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MEM23133A Evaluate rapid tooling applications 55 0 MEM23133A Evaluate igs and fixtures 35 0 MEM23135A Evaluate stamping and forging 35 0 MEM23135A Evaluate stamping and forging 35 0 MEM23137A Evaluate suitability of materials for engineering-related applications 35 0 MEM23137A Evaluate suitability of materials for engineering-related applications 35 0 MEM23147A Complete a building thermal performance survey 70 0 0 MEM23143A Determine psychrometric processes and systems performance 55 0 MEM23143A Apply eodes and regulations to air conditioning designs 70 0 MEM23143A Apply codes and regulations to air conditioning designs 70 0 MEM23145A Apply codes and regulations to air conditioning designs 70 0 MEM23145A Apply codes and regulations to air conditioning designs 70 0 MEM23145A Contribute to the design of heating systems 35 0 MEM23145A Contribute to	MEM23131A		55	0
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	MEM234020A	Apply statistics to technology problems	36	0

National Code	National Title	Nominal Hours	Points
MEM234022A	Apply advanced calculus to technology problems	36	0
MEM234023A	Apply differential equations to technology problems	36	0
MEM234024A	Apply advanced mathematics in technology problems	36	0
MEM234025A	Apply numerical methods to technology problems	36	0
MEM234026A	Develop and coordinate engineering-related contingency plans	36	0
MEM234027A	Plan and manage materials supply for an engineering project or manufacturing operation	36	0
MEM234028A	Produce and manage technical documentation	36	0
MEM234029A	Produce and manage technical publications	36	0
MEM234030A	Provide specialised technical and engineering guidance to other technical employees	36	0
MEM234031A	Manage installation, commissioning or modification of machines and equipment	54	0
MEM234032A	Manage fluid power related technologies in an enterprise	36	0
MEM234033A	Lead engineering-related quality operations in an enterprise	36	0
MEM234034A	Manage heating, ventilation, air conditioning and refrigeration systems or projects	36	0
MEM234035A	Maintain and apply technical and engineering skills	36	0
	Apply configuration management procedures in engineering project		0
MEM234036A	management	70	0
MEM234037A	Perform maintenance-related integrated logistic support management activities	70	0
MEM234038A	Apply systems engineering procedures to engineering design project management	70	0
MEM24001B	Perform basic penetrant testing	18	2
MEM24002B	Perform penetrant testing	36	4
MEM24003B	Perform basic magnetic particle testing	18	2
MEM24004B	Perform magnetic particle testing	36	4
MEM24005B	Perform basic eddy current testing	18	2
MEM24006B	Perform eddy current testing	54	6
MEM24007B	Perform ultrasonic thickness testing	18	2
MEM24008B	Perform ultrasonic testing	54	6
MEM24009B	Perform basic radiographic testing	18	2
MEM24010B	Perform radiographic testing	54	6
MEM24011B	Establish non-destructive tests	108	12
MEM24012C	Apply metallurgy principles	36	4
MEM25001B	Apply fibre-reinforced materials	18	2
MEM25002B	Form and integrate fibre-reinforced structures	36	4
MEM25003B	Set up marine vessel structures	36	4
MEM25003B		18	2
	Fair and shape surfaces	72	8
MEM25005B	Construct and assemble marine vessel timber components		2
MEM25006B	Undertake marine sheathing operations	18	
MEM25007B	Maintain marine vessel surfaces	36	4
MEM25008B	Repair marine vessel surfaces and structures	18	4
MEM25009B	Form timber shapes using hot process	18	2
MEM25010B	Perform fitout procedures	36	4
MEM25011B	Install marine systems	72	8
MEM25012B	Install and test operations of marine auxiliary systems	54	6
MEM25013B	Produce three-dimensional plugs/moulds	108	12
MEM25014B	Perform marine slipping operations	36	2
MEM25015A	Assemble and install equipment and accessories/ancillaries	18	2
MEM26001A	Lay up composites using open moulding techniques	54	6
MEM26002A	Lay up composites using vacuum closed moulding techniques	54	6
MEM26003A	Lay up composites using pressure closed moulding techniques	54	6
MEM26004A	Make basic plugs for composites fabrication	27	3
MEM26005A	Make basic moulds for composites fabrication	27	3
MEM26006A	Mark and cut out sheets for composite use	36	4
MEM26007A	Select and use reinforcing appropriate for product	36	4

National Code	National Title	Nominal Hours	Points
MEM26009A	Select and use cores and fillers appropriate for product	18	2
MEM26010A	Store and handle composite materials	18	2
MEM26011A	Determine materials and techniques for a composite component or product	54	6
MEM26012A	Record and trial work processes for one-off composite products	36	4
MEM26013A	Select and use composite processes or systems appropriate for product	36	4
MEM26014A	Adjust resin chemicals for current conditions	36	4
MEM26015A	Select and apply repair techniques	54	6
MEM26016A	Select and use joining techniques	54	6
MEM26017A	Prepare composite or other substrate surfaces	36	4
MEM26018A	Organise composite trials	36	4
MEM26019A	Finish a composite product	36	4
MEM26020A	Identify and interpret required standards for composites	18	2
MEM30001A	Use computer aided drafting systems to produces basic engineering drawings	40	0
MEM30002A	Produce basic engineering graphics	36	0
MEM30003A	Produce detailed engineering drawings	20	0
MEM30004A	Use CAD to create and display 3D models	40	0
MEM30005A	Calculate force systems within simple beam structures	30	0
MEM30006A	Calculate stresses in simple structures	24	0
MEM30007A	Select common engineering materials	40	0
MEM30008A	Apply basic economic and ergonomic concepts to evaluate engineering applications	20	0
MEM30009A	Contribute to the design of basic mechanical systems	40	0
MEM30010A	Set up basic hydraulic circuits	20	0
MEM30010A MEM30011A	Set up basic pneumatic circuits	20	0
MEM30011A MEM30012A	Apply mathematical techniques in a manufacturing, engineering or related environment	60	4
MEM30013A	Assist in the preparation of a basic workplace layout	40	0
MEM30014A	Apply basic just in time systems to the reduction of waste	40	0
MEM30015A	Develop recommendations for basic set up time improvements	40	0
MEM30016A	Assist in the analysis of a supply chain	40	0
MEM30017A	Use basic preventative maintenance techniques and tools	40	0
MEM30017A MEM30018A	Undertake basic process planning	40	0
MEM30019A MEM30020A	Use resource planning software systems in manufacturing Develop and manage a plan for a simple manufacturing related	40 40	0
	project	_	
MEM30021A	Prepare a simple production schedule	40	0
MEM30022A	Undertake supervised procurement activities	20	0
MEM30023A	Prepare a simple cost estimate for a manufactured product	40	0
MEM30024A	Participate in quality assurance techniques	20	0
MEM30025A	Analyse a simple electrical system circuit	20	0
MEM30026A	Select and test components for simple electronic switching and timing circuits	20	0
MEM30027A	Prepare basic programs for programmable logic controllers	20	0
MEM30028A	Assist in sales of technical products/systems		0
MEM30029A	Use workshop equipment and processes to complete an engineering project	55	0
MEM30031A	Operate computer-aided design (CAD) system to produce basic 40		0
MEM30032A			0
MEM30033A	Use computer-aided design (CAD) to create and display 3-D models	40	0
	Classify recreational boating technologies and features	54	0
MEM50001B			
MEM50001B MEM50002B		12	1
MEM50001B MEM50002B MEM50003B	Work safely on marine craft Follow work procedures to maintain the marine environment	12 12	1

National Code	National Title	Nominal Hours	Points
MEM50005B	Refuel vessels	36	0
MEM50006B	Check operational capability of marine craft	36	0
MEM50007B	Check operational capability of sails and sail operating equipment	18	0
MEM50008B	Carry out trip preparation and planning	36	0
MEM50009B	3 Safely operate a mechanically powered recreational boat 18		
MEM50010B	Respond to boating emergencies and incidents	27	0
MEMPE001A	Use engineering workshop machines	55	0
MEMPE002A	Use electric welding machines	35	0
MEMPE003A	Use oxy-acetylene and soldering equipment	35	0
MEMPE004A	Use fabrication equipment	35	0
MEMPE005A	Develop a career plan for the engineering and manufacturing industry	20	0
MEMPE006A	A Undertake a basic engineering project 70		0
MEMPE007A	Pull apart and re-assemble engineering mechanisms	25	0

Qualification Mapping

The following table provides an overview of the qualifications from Version 11 which replaces qualifications from the existing version of the MEM05 Metals and Engineering Training Package

	Version 10 Current Qualification				Version 11 Replacement Qualification	
National ID	Title	Hours	E/NE	National ID	Title	Hours
	No previous equivalent			MEM20413	Certificate II in Engineering Pathways	340

Mapping Units of Competency

The following table provides an overview of the units of competency from Version 10 which are replaced by the units of competency from Version 11 of the MEM05 Metals and Engineering Training Package

Version 10 Current Unit				Version 11 Replacement Unit				
National ID	Title	Hours	E/NE	National ID	Title	Hours		
	No previous equivalent		-	MEMPE001A	Use engineering workshop machines	55		
	No previous equivalent		-	MEMPE002A	Use electric welding machines	35		
	No previous equivalent		-	MEMPE003A	Use oxy-acetylene and soldering equipment	35		
	No previous equivalent		-	MEMPE004A	Use fabrication equipment	35		
	No previous equivalent		-	MEMPE005A	Develop a career plan for the engineering and manufacturing industry	20		
	No previous equivalent		-	MEMPE006A	Undertake a basic engineering project	70		
	No previous equivalent		-	MEMPE007A	Pull apart and re-assemble engineering mechanisms	25		

Traineeships and Apprenticeships

The following table provides a summary of the qualifications in the MEM05 Metals and Engineering Training Package Version 11 and the accredited traineeships and apprenticeship courses they will replace.

Version 10 Current Qualification				Version 11 Replacement Qualification			
National ID	Title	Traineeship/Apprenticeship	Hours	National ID	Title	Hours	
TRAINEESHIPS							
MEM20105	Certificate II in Engineering	Aluminium Windows and Frames Manufacturing (Level 2)	302		No change		
MEM20105	Certificate II in Engineering	Engineering – Production (Level 2)	302		No change		
MEM30105	Certificate III in Engineering – Production Systems	Production Systems (Foundry) (Level 3)	864		No change		
MEM30105	Certificate III in Engineering – Production Systems	Production Systems (General Engineering) (Level 3)	864		No change		
MEM30105	Certificate III in Engineering – Production Systems	Production Systems (Surface Finishing) (Level 3)	864		No change		
MEM30505	Certificate III in Engineering – Technical	Engineering – Technician (Level 3)	864		No change		
MEM40105	Certificate IV in Engineering	Engineering – Higher Engineering Trade (Level 4)	1184		No change		
MEM50105	Diploma of Engineering – Advanced Trade	Engineering (Advanced Trade) (Level 5)	1573		No change		
MEM50212	Diploma of Engineering - Technical	Draftsperson (Level 5)	756		No change		
MEM50212	Diploma of Engineering – Technical	Metallurgical Technician (Level 5)	756		No change		
MEM60112	Advanced Diploma of Engineering	Engineering Assistant (Level 6)	1296		No change		
MEM60112	Advanced Diploma of Engineering	Metallurgical Technician (Advanced) (Level 6)	1296		No change		
		APPRENTICES	HIPS				
MEM30205	Certificate III in Engineering – Mechanical Trade	Engineering Tradesperson Mechanical (Engine Reconditioning)	864		No change		
MEM30205	Certificate III in Engineering – Mechanical Trade	Engineering Tradesperson Mechanical (Fitter and Machinist)	864		No change		

	Version 10 C	urrent Qualification	Version 11 Replacement Qualification				
National ID	Title	Traineeship/Apprenticeship	Hours	National ID	Title	Hours	
APPRENTICESHIPS							
MEM30205	Certificate III in Engineering – Mechanical Trade	Engineering Tradesperson Mechanical (Machinist – Metal)	864		No change		
MEM30205	Certificate III in Engineering – Mechanical Trade	Engineering Tradesperson Mechanical (Marine Fitter)	864		No change		
MEM30205	Certificate III in Engineering – Mechanical Trade	Engineering Tradesperson Mechanical (Mechanical Fitter)	864		No change		
MEM30205	Certificate III in Engineering – Mechanical Trade	Engineering Tradesperson Mechanical (Metalplating)	864		No change		
MEM30205	Certificate III in Engineering – Mechanical Trade	Engineering Tradesperson Mechanical (Plant Mechanic)	864		No change		
MEM30205	Certificate III in Engineering – Mechanical Trade	Engineering Tradesperson Mechanical (Refrigeration and Air-conditioning)	864		No change		
MEM30205	Certificate III in Engineering – Mechanical Trade	Toolmaking and Jigmaking (Metal	720		No change		
MEM30305	Certificate III in Engineering – Fabrication Trade	Engineering Tradesperson (Fabrication) (Surface Finishing)	864		No change		
MEM30305	Certificate III in Engineering – Fabrication Trade	Engineering Tradesperson Fabrication (Casting and Moulding)	864		No change		
MEM30305	Certificate III in Engineering – Fabrication Trade	Engineering Tradesperson Fabrication (Heavy)	864		No change		
MEM30305	Certificate III in Engineering – Fabrication Trade	Engineering Tradesperson Fabrication (Heavy/Welding)	864		No change		
MEM30305	Certificate III in Engineering – Fabrication Trade	Engineering Tradesperson Fabrication (Light)	864		No change		
MEM30305	Certificate III in Engineering – Fabrication Trade	Engineering Tradesperson Fabrication (Marine Fitout)	864		No change		
MEM30305	Certificate III in Engineering – Fabrication Trade	Engineering Tradesperson Fabrication (Marine)	864		No change		
MEM30305	Certificate III in Engineering – Fabrication Trade	Engineering Tradesperson Fabrication (Patternmaking)	864		No change		
MEM30305	Certificate III in Engineering – Fabrication Trade	Engineering Tradesperson Fabrication (Welding)	864		No change		
MEM30405	Certificate III in Engineering – Electrical/Electronic Trade	Engineering Tradesperson (Electrical)	864		No change		
MEM30605	Certificate III in Jewellery Making	Jeweller	864		No change		

	Version 10 Current Qualification			Version 11 Replacement Qualification				
National ID	Title	Traineeship/Apprenticeship	Hours	National ID	Title	Hours		
	APPRENTICESHIPS							
MEM30705	Certificate III in Marine Craft Construction	Shipwrighting and Boatbuilding	864		No change			
MEM30805	Certificate III in Locksmithing	Locksmithing	864		No change			
MEM40105	Certificate IV in Engineering	Electrical Instrumentation Tradesperson	1184		No change			